# PIT BULL

Fusion Capability for 2" IPS to 8" DIPS (63mm - 225mm)





### **OVERVIEW**

McElroy 28 machines come in multiple configurations to ensure your pipe fusion needs are covered. The 28 machines butt fuse pipe sizes from 2" IPS to 8" DIPS (63mm to 225mm).

The Pit Bull® 28 is used for special applications where the Rolling 28 or TracStar® 28 is not needed. All McElroy 28 machines incorporate a 4-jaw carriage that can be converted to a 3-jaw carriage to become an even more compact fusion unit.

Also available is a Pit Bull 28 Combination Unit (CU) that allows fusion of branch saddles with a maximum base diameter of 9.63" onto any size main.

### **FEATURES**

- Compact fusion unit for special applications
- DataLogger® compatible
- Hydraulic Power Unit (HPU) sold separately
- Available in a Combination Unit (CU) for sidewall fusion

## **SPECIFICATIONS**

Fuses Pipe Sizes:				2" IPS — 8	" DIPS (63mm – 2	25mn
MODELS						
AT805501:		High Cylinder Force,	220V-240V,	50/60Hz, 1	I Phase Input Volta	je Rei
AT805503:		Low Cylinder Force,	220V-240V,	50/60Hz, 1	l Phase Input Volta	je Rei
AT805502: H	ligh Force C	ombination Unit (CU),	220V-240V,	50/60Hz, 1	l Phase Input Volta	je Rei
AT805504:	Low Force C	ombination Unit (CU),	220V-240V,	50/60Hz, 1	I Phase Input Volta	je Rei
POWER						
Butt Fusion Heater:					1,7	0 Wa
Sidewall Heater:					2,27	'0 Wo
Facer:					Ну	drau
WEIGHT						
4-Jaw Carriage:					219 lbs. (9	9.3 K
4-Jaw Combination U	Jnit Carriage	e:			247 lbs. (1	12 K
3-Jaw Carriage:					140 lbs. (6	3.5 K
3-Jaw Combination U	Jnit Carriage	e:			168 lbs. (7	5.2 K
Facer:					37 lbs. (1	5.8 K
Heater:					21 lbs. (	9.5 K
CHASSIS						
Frame:					Welded steel cons	ructi
HPU MODE	LS					
T1810901:			24	10V, 60Hz, 1	Phase Input Volta	je Re
T1810902:			220-240	OV, 50/60Hz,	3 Phase Input Volta	je Re
HPU WEIGH	fT .					
Machine:					390 lbs. (17	5.9 K
HPU HYDR	AULICS					
System Pressure:					1,500 P	SI Ma
Hydraulic Reservoir (	Capacity:				10 Gallons (37	Lite
Pump Flow Rate 60 I	dz:				6.1 GPM (23.	1 LP/
Pump Flow Rate 50 I	dz:				5.0 GPM (18.	9 LP
Fluid:				Еххоі	n Univis N46 or equ	ivale
Filtration:					10 micron a	bsolu
нри мото	R					
Electric:						5
HPU POWE	R					
Power Requirement:					5.2 KVA/4	.5 W
HPU MOBIL	.ITY					
Ti				Hiç	gh-flotation inflatal	le tir
IIres:					Two-wh	
Transportation:						eel co
		30"	————			eel co
	G		98 89 0			eel co
Transportation:	6 6	30"			30"	eel co

#### INCLUSIONS

Pit Bull 28 includes fusion carriage, heater, facer and insulated heater stand. HPU that includes extension hoses and lifting assembly sold separately. Specifications are subject to change without notice.

